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Work Order I April 21, 2010 12:56										Page 1	
Revision ID:	2-702-105B ness Assembly			Accept				S	Setup Start		-
Start Date: 21/0 Required Date: 28/0 Reference:		Qty: 1.00 Qty: 1.00			Cust Ite Custom						
	ocess Plan:		Date:	Tooling: SPC (Y/N):		Date:		F	Run Start Stop	I INDIVIDI BANG IBI IIDI IBBI	
Sequence ID/ Work Center ID	Operat Descrip			Set Up/ Run Hours	Draw Numb	Draw er Rev.	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp	_
Draw Nbr	Revision Nb	r								•	-
100 Packaging Packaging	Pick Kit	Memo		0.00				43	a fo	4/26	- 2
110 Small Fab Small Fab		Memo Assemble a	s per ICA D412-702 P79	0.00				95	10/00	1/260	
120 QC Quality Control	QC5- Insp	pect part comp	eleteness to step on W/O	0.00	oloulac			_@			

Dart	Aeros	pace	Ltd
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W/O:				WO	RK ORDER CHANG	ES	- !				
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Part No	:	PAR #: _		Fault Categ	ory:	_ NCR:	Yes N	A: Date:			
Resolution:				Disposition	_ QA: N	VC Clos	sed:		Date:		
NCR:		•	W	ORK ORDE	R NON-CONFORMA	ANCE (NCR)				
DATE	STEP	Description of NC				Section B Verifica			ation Approval		Approval
	J.L.	Section A		Initial Chief Eng	Action Description Chief Eng	,	Sign & Date	Section		Chief Eng	QC Inspector
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Work Order ID 58008

April 21, 2010 12:56:23 PM



Page 2

Item ID:

D412-702-105B

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name: Harness Assembly

21/04/2010

Start Qty: 1.00

Required Date: 28/04/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

140

Operation Description

Identify as per dwg & Stock Location

Set Up/ **Run Hours**

0.00

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Insp. Reject Number Stamp

Memo



OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/27 At BS10-4-27

Dart Aerospace Ltd

W/O:				V	ORK ORDER CHANG	ES							
DATE	STEP		PRO	CEDURE CH	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:			PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:							
	R	esolution:	, , ,	Disposition:				QA: N/C Closed: Date: _					
NCR:			\	WORK OR	DER NON-CONFORMA	NCE (NC	R)						
DATE	STEP	Descript	Description of NC		Corrective Action Section			cation	Approval	Approval			
DAIL	JILF	Sec	tion A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector			
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Picklist Print

April 21, 2010 12:56:28 PM

Work Order ID: 58008

Parent Item:

D412-702-105B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ Item Name

AN960JD10LL

Replacement Mfg/ Item ID

Purch Purchased

Manufactured

Primary Item Location No

Last Location

Route Seq ID

Unit of Measure Each

Qty on Hand 4,495.000 4.0000

Remaining Qty **Qty To Pick** Issued

Date Issued

Status

Page 1

Washer

Warehouse Location

Loc Qty Loc Code

Main Warehouse

ST349

Warehouse

Location Main Warehouse ST244

19085

19600

45926

55680

4495 472

4023 Each

1.0000

D3573-1

Adapter

Loc Oty

Loc Code

22.0000

D3579-046

Shoulder Harness

Manufactured No

57222

10 Each

22

2

10

2.0000

1.0000

Warehouse Loc Otv **Location**

Main Warehouse

ST272A 57229

Loc Code

Dart Aerospace Ltd

W/O:			:	V	VORK ORDER CHANGE	S			,
DATE	STEP		PRO	CEDURE CH	IANGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:		PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA: _	Date: _	
					ion:				
NCR:			V	VORK OR	DER NON-CONFORMAN	NCE (NCR)		
DATE	STEP	Descrip	ption of NC	Initial	Corrective Action Section		Verificatio	n Approval	Approval
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April 21, 2010 12:56:28 PM

Work Order ID: 58008

Parent Item:

D412-702-105B

Parent Item Name: Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC



Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:B Removed Decal D3569				07-07-06 JLM					Mart Qty. 1.00	Required Qty: 1.00		
Component Item ID/ Item Name K62	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure Each	Qty on Hand 39.0000	Remaining Qty To Pick 1.0000	Qty Issued	Date Issued	Status
:				Wareho	use	Loc	<u>Oty</u>	Loc Code				
				Loca	<u>ttion</u>							
				Main Wa	rehouse				•			
				ST2	13A		39					
		4			110957		1					
MS21042L3			3.1		113878		38					
	ITELETI BOR KIKI 1881	Purchased	No				Each	1,089.000			//	
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Nut		•		Warehoo		•	1					
				Loca		Loc	<u>Otv</u>	Loc Code			•	
				Main Wa								
				ST3(1089					
				5150	113537		1089					
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MS24693-S273	till (1981918 118 118 11 1981 1988 111 118 118	Purchased	No				Each	846.0000	4.0000		, /	
		}								5/5/1	hulas	
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				Warehou	<u>ise</u>	Loc	<u>Oty</u>	Loc Code			l	
			! !	Loca	<u>tion</u>							
				Main Wa	rehouse							
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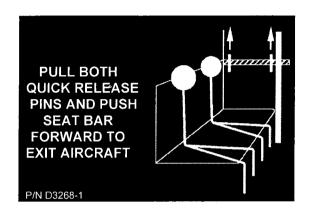
Dart Aerospace Ltd

W/O:				٧	VORK ORDER CHANG	ES		:			
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Part No	:		PAR #:	Fault Ca	tegory:	NCR: Yes	No DG	A:	Date:		
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NCR:			V	VORK OR	DER NON-CONFORMA	NCE (NC	R)				
DATE	STEP	Descri	Description of NC		Corrective Action Section		Verif	cation	Approval	Approval	
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CHAPTER 11 - PLACARDS AND MARKINGS (11-00-00)

D3268-1 Placard:

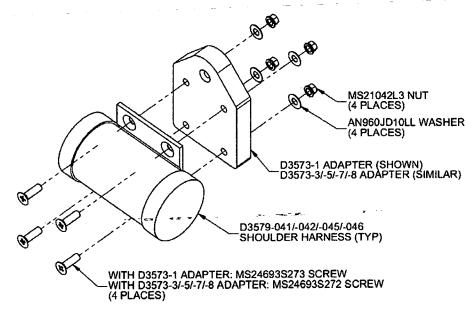
Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.



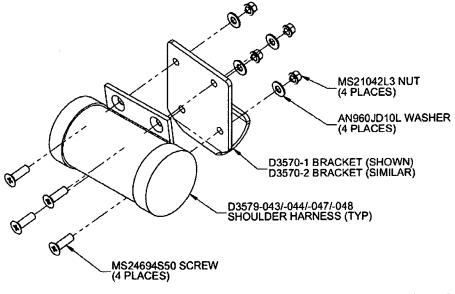
SHOP COPY **RETURN TO** ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO 5 8008 BS 10-4-21

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<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES</u> (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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